

APPLE

ТҮРЕ	Green	VARIETY	Cox Orange Pippin
CLASS	One	NOTES	

GENERAL APPEARANCE CRIT	ERIA	
Colour	Red / dark red blush over a greenish yellow to orange ground colour; blush covering >50% of fruit surface; whitish cream flesh.	
Visual Appearance	Dull bloom, stem intact. Stems may be missing provided that the break is clean and there is no torn flesh or skin. N foreign matter. Generic industry fruit sticker showing PLU number or bar code and produce variety (Supplier branded stickers preferred.) Stickers to cover a minimum of 85 % of fruit intended to be sold loose, except pre pa fruit.	
Sensory	Smooth skin; crisp and juicy flesh, sweet, highly aromatic; no objectionable odours or tastes.	
Shape	Round to slightly conical. No irregular curvatures or distorted shapes.	
Size	Evenly sized fruit (as pre-ordered per requirements). Apples supplied in 1.5 kg pre-packs to be 64 - 67 mm diameter	
Maturity	Harvested ripe, minimum penetrometer value (11mm plunger) : 5.8 - 6.0 kg. Brix > 14.0° (Soluble Solids) at receival	
MAJOR DEFECTS		
Insects	With evidence of live insects.	
Diseases	With fungal or bacterial rots of the skin or flesh (eg Anthracnose, blue mould, grey mould). With sunken spots surrounded by red/ black halo (Apple scab).	
Physical/Pest Damage	With cuts, holes, cracks or wounds (that break the skin). Stem punctures should not exceed 3 pieces per carton. With deep, soft bruises that have distinct edges and are indented or watersoaked lesions	
Physiological Disorder	With brown discolouration of the skin (superficial scald). With internal breakdown or browning (senescent fruit). With Bitter pit / Lenticel injury. With translucent core flesh (watercore); with brown core or internal cavities (brown heart)	
Temperature Injury	With skin discolouration (sunburn). With flesh browning, wrinkled skin, watersoaked appearance (freezing damage).	
MINOR DEFECTS		
Physical/Pest Damage	With minor superficial bruises eg flat / sunken areas slightly darker than skin colour with no distinct edges or indented > 2 sq cm With healed injuries in skin (eg hail marks, limb rub), affecting in aggregate > 1 sq cm.	
Skin Marks/Blemishes	With cheek russet affecting > 2 sq cm. With stem end russet affecting > 6 sq cm	
Physiological Disorder	With dropped shoulders > 15° angle from the calyx.	
CONSIGNMENT CRITERIA		
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per apple. Total minor defects (outside allowance limit) must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%.	
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet th current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg. Produce of Australia) on outer container.	
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.	
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet as pre-ordered. Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 4 - 10° C. (12° C acceptable for the first 2 weeks of its season)	
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirement of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply to the FSANZ Food Standards Code ML's and MRL's.	
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third- party audit. A copy of current certification to be forwarded to receiver. Produce that meets the above specifications but is not grown under a food safety program must not be labelled Class 1.	



PRODUCE:	APPLE

ТҮРЕ	Green	VARIETY	Firmgold
CLASS	One	NOTES	

GENERAL APPEARANCE CRIT	ERIA	
Colour	Greenish yellow skin; cream coloured flesh may have a slight green tinge.	
Visual Appearance	Skin smooth, stem intact. Stems may be missing provided that the break is clean and there is no torn flesh or skin. No foreign matter. Generic industry fruit sticker showing PLU number or bar code and produce variety (Supplier branded stickers preferred.) Stickers to cover a minimum of 85 % of fruit intended to be sold loose, except pre pack fruit.	
Sensory	Fine textured flesh. Very sweet. No objectionable odours or tastes.	
Shape	Round - conical shape. No irregular curvatures or distorted shapes.	
Size	Evenly sized fruit (as pre-ordered per requirements). Apples supplied in 1.5 kg pre-packs to be 64 - 67 mm diameter.	
Maturity	Harvested ripe, minimum penetrometer value (11mm plunger): 5.8 - 6.0 kg. Brix > 12.8° (Soluble Solids) at receival	
MAJOR DEFECTS		
Insects	With evidence of live insects.	
Diseases	With fungal or bacterial rots of the skin or flesh (eg Anthracnose, blue mould, grey mould). With sunken spots surrounded by red/ black halo (Apple scab).	
Physical/Pest Damage	With cuts, holes, cracks or wounds (that break the skin). Stem punctures should not exceed 3 pieces per carton. With deep, soft bruises that have distinct edges and are indented or watersoaked lesions	
Physiological DIsorder	With brown discolouration of the skin (superficial scald). With internal breakdown or browning (senescent fruit). With Bitter pit / Lenticel injury. With translucent core flesh (watercore); with brown core or internal cavities (brown heart)	
Temperature Injury	With skin discolouration (sunburn). With flesh browning, wrinkled skin, watersoaked appearance (freezing damage).	
MINOR DEFECTS		
Physical/Pest Damage	With minor superficial bruises eg flat / sunken areas slightly darker than skin colour with no distinct edges or indented > 2 sq cm With healed injuries in skin (eg hail marks, limb rub), affecting in aggregate > 1 sq cm.	
Skin Marks/Blemishes	With stem end russet affecting > 6 sq cm. With cheek russet affecting > 2 sq cm.	
Physiological Disorder	With dropped shoulders > 15° angle from the calyx.	
CONSIGNMENT CRITERIA		
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per apple. Total minor defects (outside allowance limit) must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%.	
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet the current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg. Produce of Australia) on outer container.	
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.	
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet as pre-ordered. Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 4 - 10° C. (12° C acceptable for the first 2 weeks of its season)	
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirements of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply to the FSANZ Food Standards Code ML's and MRL's.	
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third- party audit. A copy of current certification to be forwarded to receiver.	



APPLE

ТҮРЕ	Green	VARIETY	Golden Delicious (Tasmanian)
CLASS	One	NOTES	

GENERAL APPEARANCE CRITERIA Green to very pale yellow skin. Creamy flesh tinged with green. Fruit may have a pink to orange blush covering up Colour to 20% of fruit surface. Skin smooth, stem intact. Stems may be missing provided that the break is clean and there is no torn flesh or skin. No foreign matter. Generic industry fruit sticker showing PLU number or bar code and produce variety (Supplier Visual Appearance branded stickers preferred.) Stickers to cover a minimum of 85 % of fruit intended to be sold loose, except pre pack fruit. Sensory Skin dry. Highly aromatic with a sweet, crisp taste. No objectionable odours or tastes. Elongated tapering to the apex, slightly ribbed and crowned at apex. No irregular curvatures or distorted shapes. Shape Size Evenly sized fruit (as pre-ordered per requirements). Apples supplied in 1.5 kg pre-packs to be 64 - 67 mm diameter. Maturity Harvested ripe, minimum penetrometer value (11mm plunger): 5.8 - 6.0 kg. Brix 12.8° (Soluble Solids) at receival **MAJOR DEFECTS** With evidence of live insects. Insects With fungal or bacterial rots of the skin or flesh (eg Anthracnose, blue mould, grey mould). Diseases With sunken spots surrounded by red/ black halo (Apple scab). With cuts, holes, cracks or wounds (that break the skin). Stem punctures should not exceed 3 pieces per carton. Physical/Pest Damage With deep, soft bruises that have distinct edges and are indented or watersoaked lesions With brown discolouration of the skin (superficial scald). With internal breakdown or browning (senescent fruit). Physiological Disorder With Bitter pit / Lenticel injury. With translucent core flesh (watercore); with brown core or internal cavities (brown heart) With skin discolouration (sunburn). **Temperature Injury** With flesh browning, wrinkled skin, watersoaked appearance (freezing damage). **MINOR DEFECTS** With minor superficial bruises eg flat / sunken areas slightly darker than skin colour with no distinct edges or **Physical/Pest Damage** indented > 2 sq cm With healed injuries in skin (eg hail marks, limb rub), affecting in aggregate > 1 sq cm. With stem end russet affecting > 6 sq cm. Skin Marks/Blemishes With scattered cheek russet affecting > 2 sq cm. **Physiological Disorder** With dropped shoulders > 15° angle from the calyx. **CONSIGNMENT CRITERIA** Total minor defects (within allowance limit) to be < 2 defects per apple. Total minor defects (outside allowance **Tolerance Per Consignment** limit) must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%. Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet the current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a Packaging & Labelling packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg. Produce of Australia) on outer container. Shelf Life Produce must provide not less than 14 days clear shelf life from date of receival. Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet **Receival Conditions** as pre-ordered. Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 4 - 10° C. (12° C acceptable for the first 2 weeks of its season) All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirements **Chemical & Containment Residues** of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply to the FSANZ Food Standards Code ML's and MRL's. Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual thirdparty audit. A copy of current certification to be forwarded to receiver. Produce that meets the above **Food Safety Requirements** specifications but is not grown under a food safety program must not be labelled Class 1.

Effective: 1 November 2006



PRODUCE:

APPLE

ТҮРЕ	Green	VARIETY	Golden Delicious
CLASS	One	NOTES	

GENERAL APPEARANCE CRIT	ERIA		
Colour	Light green to very pale yellow skin. Creamy flesh tinged with green. < 10% of fruit surface may have a pink to orange blush.		
Visual Appearance	Stem intact. Stems may be missing provided that the break is clean and there is no torn flesh or skin. No foreign matter. Generic industry fruit sticker showing PLU number or bar code and produce variety (Supplier branded stickers preferred.) Stickers to cover a minimum of 85 % of fruit intended to be sold loose, except pre pack fruit.		
Sensory	Skin dry. Highly aromatic with a sweet, crisp taste. No objectionable odours or tastes. Elongated tapering to the apex, slightly ribbed and crowned at apex. No irregular curvatures or distorted shapes.		
Shape			
Size	Evenly sized fruit (as pre-ordered per requirements). Apples supplied in 1.5 kg pre-packs to be 64 - 67 mm diamete		
Maturity	Harvested ripe, minimum penetrometer value (11mm plunger): 5.8 - 6.0 kg. Brix > 12.8° (Soluble Solids) at receival		
MAJOR DEFECTS			
Insects	With evidence of live insects.		
Diseases	With fungal or bacterial rots of the skin or flesh (eg Anthracnose, blue mould, grey mould). With sunken spots surrounded by red/ black halo (Apple scab).		
Physical/Pest Damage	With cuts, holes, cracks or wounds (that break the skin). Stem punctures should not to exceed 3 pieces per carton. With deep, soft bruises that have distinct edges and are indented or watersoaked lesions		
Physiological DIsorder	With brown discolouration of the skin (superficial scald). With internal breakdown or browning (senescent fruit). With Bitter pit / Lenticel injury. With translucent core flesh (watercore); with brown core or internal cavities (brown heart)		
Temperature Injury	With skin discolouration (sunburn). With flesh browning, wrinkled skin, watersoaked appearance (freezing damage).		
MINOR DEFECTS			
Physical/Pest Damage	With minor superficial bruises eg flat / sunken areas slightly darker than skin colour with no distinct edges or indented > 2 sq cm With healed injuries in skin (eg hail marks, limb rub), affecting in aggregate > 1 sq cm.		
Skin Marks/Blemishes	With stem end russet affecting > 6 sq cm. With scattered cheek russet affecting > 2 sq cm.		
Physiological Disorder	With dropped shoulders > 15° angle from the calyx.		
CONSIGNMENT CRITERIA			
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per apple. Total minor defects (outside allowance limit) must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%.		
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet the current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg. Produce of Australia) on outer container.		
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.		
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet as pre-ordered. Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 4 - 10° C. (12° C acceptable for the first 2 weeks of its season)		
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirements of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply to the FSANZ Food Standards Code ML's and MRL's.		
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third- party audit. A copy of current certification to be forwarded to receiver. Produce that meets the above specifications but is not grown under a food safety program must not be labelled Class 1.		



APPLE

ТҮРЕ	Green	VARIETY	Granny Smith
CLASS	One	NOTES	

GENERAL APPEARANCE CRIT	ERIA
Colour	Ground colour bright green. Greenish - white flesh. < 10% of fruit surface may have a pink to orange blush.
Visual Appearance	Stem intact. Stems may be missing provided that the break is clean and there is no torn flesh or skin. No foreign matter. Generic industry fruit sticker showing PLU number or bar code and produce variety (Supplier branded stickers preferred.) Stickers to cover a minimum of 85 % of fruit intended to be sold loose, except pre pack fruit.
Sensory	Skin smooth; crunchy, not hard with a sweet tangy taste. No objectionable odours or tastes.
Shape	Elongated tapering to the apex, slightly ribbed and crowned at apex. No irregular curvatures or distorted shapes.
Size	Evenly sized fruit (as pre-ordered per requirements). Apples supplied in 1.5 kg pre-packs to be 64 - 67 mm diameter.
Maturity	Harvested ripe, minimum penetrometer value (11 mm plunger): 6.3 - 6.5 kg. Brix >11.0° (Soluble Solids) at receival
MAJOR DEFECTS	
Insects	With evidence of live insects.
Diseases	With fungal or bacterial rots of the skin or flesh (eg Anthracnose, blue mould, grey mould). With sunken spots surrounded by red/ black halo (Apple scab).
Physical/Pest Damage	With cuts, holes, cracks or wounds (that break the skin). Stem punctures should not exceed 3 pieces per carton. With deep, soft bruises that have distinct edges and are indented or watersoaked lesions
Physiological Disorder	With brown discolouration of the skin (superficial scald). With internal breakdown or browning (senescent fruit). With Bitter pit / Lenticel injury. With translucent core flesh (watercore); with brown core or internal cavities (brown heart)
Temperature Injury	With skin discolouration (sunburn). With flesh browning, wrinkled skin, watersoaked appearance (freezing damage).
MINOR DEFECTS	
Physical/Pest Damage	With minor superficial bruises eg flat / sunken areas slightly darker than skin colour with no distinct edges or indented > 2 sq cm With healed injuries in skin (eg hail marks, limb rub), affecting in aggregate > 1 sq cm.
Skin Marks/Blemishes	With stem end russet affecting > 6 sq cm. With scattered cheek russet affecting > 2 sq cm.
Physiological Disorder	With dropped shoulders > 15° angle from the calyx.
CONSIGNMENT CRITERIA	
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per apple. Total minor defects (outside allowance limit) must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%.
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet the current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg. Produce of Australia) on outer container.
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet as pre-ordered. Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 4 - 10° C. (12° C acceptable for the first 2 weeks of its season)
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirements of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply to the FSANZ Food Standards Code ML's and MRL's.
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third- party audit. A copy of current certification to be forwarded to receiver.



ТҮРЕ	Green	VARIETY	Mutsu
CLASS	One	NOTES	

GENERAL APPEARANCE CRIT	ERIA	
Colour	Light to mid green skin. Creamy to white flesh.	
Visual Appearance	Normal bloom, lenticels to be brown not black or prominent. Stem intact. Stems may be missing provided that the break is clean and there is no torn flesh or skin. No foreign matter. Generic industry fruit sticker showing PLU number or bar code and produce variety (Supplier branded stickers preferred.) Stickers to cover a minimum of 85 % of fruit intended to be sold loose, except pre pack fruit.	
Sensory	Skin smooth to dry, crisp firm mildy tangy taste; no objectionable odours or tastes.	
Shape	Square, oblong shape. Slightly ribbed and crowned at apex. No irregular curvatures or distorted shapes.	
Size	Evenly sized fruit (as pre-ordered per requirements). Apples supplied in 1.5 kg pre-packs to be 64 - 67 mm diameter	
Maturity	Harvested ripe, minimum penetrometer value (11mm plunger): 6.8 - 7.0 kg. Brix > 11.0° (Soluble Solids) at receival	
MAJOR DEFECTS		
Insects	With evidence of live insects.	
Diseases	With fungal or bacterial rots of the skin or flesh (eg Anthracnose, blue mould, grey mould). With sunken spots surrounded by red/ black halo (Apple scab).	
Physical/Pest Damage	With cuts, holes, cracks or wounds (that break the skin). Stem punctures should not exceed 3 pieces per carton. With deep, soft bruises that have distinct edges and are indented or watersoaked lesions	
Physiological Disorder	With brown discolouration of the skin (superficial scald). With internal breakdown or browning (senescent fruit). With Bitter pit / Lenticel injury. With translucent core flesh (watercore); with brown core or internal cavities (brown heart)	
Temperature Injury	With skin discolouration (sunburn). With flesh browning, wrinkled skin, watersoaked appearance (freezing damage).	
MINOR DEFECTS		
Physical/Pest Damage	With minor superficial bruises eg flat / sunken areas slightly darker than skin colour with no distinct edges or indented > 2 sq cm With healed injuries in skin (eg hail marks, limb rub), affecting in aggregate > 1 sq cm.	
Skin Marks/Blemishes	With stem end russet affecting > 6 sq cm. With scattered cheek russet affecting > 2 sq cm.	
Physiological Disorder	With dropped shoulders > 15° angle from the calyx.	
CONSIGNMENT CRITERIA		
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per apple. Total minor defects (outside allowance limit) must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%.	
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet th current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg. Produce of Australia) on outer container.	
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.	
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet as pre-ordered. Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 4 - 10° C. (12° C acceptable for the first 2 weeks of its season)	
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirement of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply to the FSANZ Food Standards Code ML's and MRL's.	
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third- party audit. A copy of current certification to be forwarded to receiver.	

Effective: 1 November 2006



ТҮРЕ	RED	VARIETY	ABAS
CLASS	ONE	NOTES	

Calarin		
Colour	Light red colour over a green/yellow background; some faint striping; minimum 50% red colour; snow white flesh. Normal bloom, skin smooth, stem intact. Stems may be missing provided that the break is clean and there is no	
/isual Appearance	torn flesh or skin. No foreign matter. Generic industry fruit sticker showing PLU number or bar code and produce variety (Supplier branded stickers preferred.) Stickers to cover a minimum of 85 % of fruit intended to be sold loose, except pre pack fruit.	
Sensory	Fine grained, tender, sweet, juicy flesh; no objectionable odours or tastes.	
Shape	Round, squat. No irregular curvatures or distorted shapes.	
Size	Evenly sized fruit (as pre-ordered per requirements).	
Maturity	Harvested ripe, minimum penetrometer value (11mm plunger) : 5.8 - 6.0 kg. Brix > 13.0° (Soluble Solids) at receival	
MAJOR DEFECTS		
nsects	With evidence of live insects.	
Diseases	With fungal or bacterial rots of the skin or flesh (eg Anthracnose, blue mould, grey mould). With sunken spots surrounded by red/ black halo (Apple scab).	
Physical/Pest Damage	With cuts, holes, cracks or wounds (that break the skin). Stem punctures should not exceed 3 pieces per carton. With deep, soft bruises that have distinct edges and are indented or watersoaked lesions	
Physiological Disorder	With brown discolouration of the skin (superficial scald). With internal breakdown or browning (senescent fruit). With Bitter pit / Lenticel injury. With translucent core flesh (watercore); with brown core or internal cavities (brown heart)	
Temperature Injury	With skin discolouration (sunburn). With flesh browning, wrinkled skin, watersoaked appearance (freezing damage).	
MINOR DEFECTS		
Physical/Pest Damage	With minor superficial bruises eg flat/ sunken areas slightly darker than skin colour with no distinct edges or indented > 2 sq cm With healed injuries in skin (eg hail marks, limb rub), affecting in aggregate > 1 sq cm.	
Skin Marks/Blemishes	With stem end russeting affecting > 6 sq cm.	
Physiological Disorder	With dropped shoulders > 15° angle from the calyx.	
CONSIGNMENT CRITERIA		
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per apple. Total minor defects (outside allowance limit) must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%.	
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet th current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg. Produce of Australia) on outer container.	
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.	
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet as pre-ordered. Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 4 - 10° C. (12° C acceptable for the first 2 weeks of its season)	
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirement of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply to the FSANZ Food Standards Code ML's and MRL's.	
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third- party audit. A copy of current certification to be forwarded to receiver.	



ТҮРЕ	Red	VARIETY	Akane
CLASS	One	NOTES	

GENERAL APPEARANCE CRIT	ERIA		
Colour	Bright red colour over a green/yellow background, > 50% red; snow white flesh.		
Visual Appearance	Normal bloom, skin smooth, stem intact. Stems may be missing provided that the break is clean and there is no torn flesh or skin. No foreign matter. Generic industry fruit sticker showing PLU number or bar code and produce variety (Supplier branded stickers preferred.) Stickers to cover a minimum of 85 % of fruit intended to be sold loose, except pre pack fruit.		
Sensory	Fine grained, tender, sweet, juicy flesh; no objectionable odours or tastes.		
Shape	Round, squat. No irregular curvatures or distorted shapes.		
Size	Evenly sized fruit (as pre-ordered per requirements). Apples supplied in 1.5 kg pre-packs to be 64 - 67 mm diameter.		
Maturity	Harvested ripe, minimum penetrometer value (11mm plunger): 5.8 - 6.0 kg. Brix > 13.0° (Soluble Solids) at receival		
MAJOR DEFECTS			
Insects	With evidence of live insects.		
Diseases	With fungal or bacterial rots of the skin or flesh (eg Anthracnose, blue mould, grey mould). With sunken spots surrounded by red/ black halo (Apple scab).		
Physical/Pest Damage	With cuts, holes, cracks or wounds (that break the skin). Stem punctures should not to exceed 3 pieces per carton. With deep, soft bruises that have distinct edges and are indented or watersoaked lesions		
Physiological Disorders	With brown discolouration of the skin (superficial scald). With internal breakdown or browning (senescent fruit). With Bitter pit / Lenticel injury. With translucent core flesh (watercore); with brown core or internal cavities (brown heart)		
Temperature Injury	With skin discolouration (sunburn). With flesh browning, wrinkled skin, watersoaked appearance (freezing damage).		
MINOR DEFECTS			
Physical/Pest Damage	With minor superficial bruises eg flat/ sunken areas slightly darker than skin colour with no distinct edges or indented > 2 sq cm With healed injuries in skin (eg hail marks, limb rub), affecting in aggregate > 1 sq cm.		
Skin Marks/Blemishes	With stem end russet affecting > 6 sq cm.		
Physiological Disorder	With dropped shoulders > 15° angle from the calyx.		
CONSIGNMENT CRITERIA			
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per apple. Total minor defects (outside allowance limit) must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%.		
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet the current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg. Produce of Australia) on outer container.		
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.		
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet as pre-ordered. Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 4 - 10° C. (12° C acceptable for the first 2 weeks of its season)		
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirements of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply to the FSANZ Food Standards Code ML's and MRL's.		
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third- party audit. A copy of current certification to be forwarded to receiver.		



ТҮРЕ	Red	VARIETY	Braeburn
CLASS	One	NOTES	

GENERAL APPEARANCE CRIT	ERIA		
Colour	Red blush over a greenish yellow background colour; >50% red; pale cream coloured flesh.		
Visual Appearance	Skin smooth, stem intact. Stems may be missing provided that the break is clean and there is no torn flesh or skin. No foreign matter. Generic industry fruit sticker showing PLU number or bar code and produce variety (Supplier branded stickers preferred.) Stickers to cover a minimum of 85 % of fruit intended to be sold loose, except pre pact fruit.		
Sensory	Crisp, sweet and very juicy. No objectionable odours or tastes		
Shape	Round - conical shape. No irregular curvatures or distorted shapes.		
Size	Evenly sized fruit (as pre-ordered per requirements). Apples supplied in 1.5 kg pre-packs to be 64 - 67 mm diameter		
Maturity	Harvested ripe, minimum penetrometer value (11mm plunger) : 5.8 - 6.0 kg. Brix > 11.5° (Soluble Solids) at receival		
MAJOR DEFECTS			
Insects	With evidence of live insects.		
Diseases	With fungal or bacterial rots of the skin or flesh (eg Anthracnose, blue mould, grey mould). With sunken spots surrounded by red/ black halo (Apple scab).		
Physical/Pest Damage	With cuts, holes, cracks or wounds (that break the skin). Stem punctures should not exceed 3 pieces per carton. With deep, soft bruises that have distinct edges and are indented or watersoaked lesions		
Physiologial Disorder	With brown discolouration of the skin (superficial scald). With internal breakdown or browning (senescent fruit). With Bitter pit / Lenticel injury. With translucent core flesh (watercore); with brown core or internal cavities (brown heart)		
Temperature Injury	With skin discolouration (sunburn). With flesh browning, wrinkled skin, watersoaked appearance (freezing damage).		
MINOR DEFECTS			
Physical/Pest Damage	With minor superficial bruises eg flat / sunken areas slightly darker than skin colour with no distinct edges or indented > 2 sq cm With healed injuries in skin (eg hail marks, limb rub), affecting in aggregate > 1 sq cm.		
Skin Marks/Blemishes	With stem end russet affecting > 6 sq cm.		
Physiological Disorder	With dropped shoulders > 15° angle from the calyx.		
CONSIGNMENT CRITERIA			
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per apple. Total minor defects (outside allowance limit) must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%.		
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet the current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg. Produce of Australia) on outer container.		
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.		
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet as pre-ordered. Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 4 - 10° C. (12° C acceptable for the first 2 weeks of its season)		
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirements of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply to the FSANZ Food Standards Code ML's and MRL's.		
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third- party audit. A copy of current certification to be forwarded to receiver.		



PRODUCE:	

APPLE

ТҮРЕ	Red	VARIETY	Cameo
CLASS	Composite	NOTES	

GENERAL APPEARANCE CRIT	ERIA		
Colour	Red stripes over a green / cream background. Red colour to cover > 30% of the surface; white / cream flesh.		
Visual Appearance	Skin fairly smooth and dry, stem intact. Stems may be missing provided that the break is clean and there is no torr flesh or skin. No foreign matter. Generic industry fruit sticker showing PLU number or bar code and produce varie (Supplier branded stickers preferred.) Labels to cover a minimum of 85 % of fruit intended to be sold loose.		
Sensory	Fine grained, tender juicy flesh. No objectionable odours or tastes.		
Shape	Round to round conical. Flattened at base and slightly five crowned at apex. No irregular curvatures or distortions shape that are > 15° dropped shoulder calyx.		
Size	Evenly sized fruit (as pre-ordered per Marketer requirements).		
Maturity	Harvested ripe, average penetrometer value (11mm plunger): 6.5 kg (allow a tolerance of -0.2 kg for all readings) Brix > 12.0° (Soluble Solids) at receival		
MAJOR DEFECTS			
Insects	With evidence of live insects		
Diseases	With fungal or bacterial rots of the skin or flesh (eg Anthracnose, blue mould, grey mould) With sunken spots surrounded by red/ black halo (Apple scab)		
Physical/Pest Damage	With cuts, holes, cracks or wounds (that break the skin. With deep, soft bruises that have distinct edges and are indented or watersoaked lesions		
Physiological Disorder	With brown discolouration of the skin (superficial scald) With internal breakdown or browning (senescent fruit) With Bitter pit / Lenticel injury. With translucent core flesh (watercore); with brown core or internal cavities (brown heart)		
Temperature Injury	With orange brown mottled marks (sunburn) affecting > 30 % of the surface area With flesh browning, wrinkled skin, watersoaked appearance (freezing damage)		
MINOR DEFECTS			
Physical/Pest Damage	With minor superficial bruises eg flat/sunken areas slightly darker than skin colour with no distinct edges or indented >4 sq cm With healed injuries in skin (eg hail marks, limb rub), affecting in aggregate > 2 sq cm		
Skin Marks/Blemishes	With Cheek russet affecting > 8 sq cm. With Stem end russet affecting > 10 square centimetres. With orange blush (Sunblush) affecting > 20 % of the surface area of the fruit.		
Irregular Shape	With dropped shoulders > 15° angle from the calyx		
CONSIGNMENT CRITERIA			
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 3 defects per item apple. Total minor defects (outside allowance limit) must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 15%.		
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet the current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg. Produce of Australia) on outer container.		
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.		
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet as pre-ordered. Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 4 - 10 °C (12° acceptable for the first 2 weeks of its season)		
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirements of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply to the FSANZ Food Standards Code ML's and MRL's.		
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third- party audit. A copy of current certification to be forwarded to receiver.		

APPLE



Effective: 1 November 2006



PRODUCE:	APPLE

ТҮРЕ	Red	VARIETY	Cameo
CLASS	One	NOTES	

GENERAL APPEARANCE CRIT	ERIA		
Colour	Red Stripes over a green / cream background. Red colour to cover >50% of the surface; white / cream flesh.		
Visual Appearance	Skin fairly smooth and dry, stem intact. Stems may be missing provided that the break is clean and there is no torn flesh or skin. No foreign matter. Generic industry fruit sticker showing PLU sticker or barcode and produce variety (Supplier branded stickers preferred.) Labels to cover a minimum of 85 % of fruit intended to be sold loose.		
Sensory	Fine grained, tender juicy flesh. No objectionable odours or tastes.		
Shape	Round to round conical. Flattened at base and slightly five crowned at apex. No irregular curvatures or distorted shapes that are >15° dropped shoulder calyx.		
Size	Evenly sized fruit (as pre-ordered per requirements). Apples supplied in 1.5kg pre-packs to be 64 - 67mm in diameter and without stickers.		
Maturity	Harvested ripe, average penetrometer value (11mm plunger); 6.5kg (allow tolerance of -0.2kg for all readings) Brix >12° (Soluble Solids) at receival.		
MAJOR DEFECTS			
Insects	With evidence of live insect.		
Diseases	With fungal or bacterial rots of the skin or flesh (eg Anthracnose, blue mould, grey mould). With sunken spots surrounded by red / black halo (Apple Scab).		
Physical/Pest Damage	With cuts, holes, cracks, or wounds (that break the skin). With deep, soft bruises that have distinct edges that are indented or water-soaked lesions. With brown discolouration of skin (superficial scald)		
Physiological Disorder	With internal breakdown or browning (senescent fruit). With Bitter pit / Lenticel injury. With translucent core flesh (watercore); with brown core or internal cavities (brown heart).		
Temperature Injury	With skin discolouration (sunburn). With flesh browning, wrinkled skin, water-soaked appearance (freezing damage)		
MINOR DEFECTS			
Physical/Pest Damage	With minor superficial bruising eg flat / sunken areas slightly darker than skin colour with no distinct edges or indented >2 sq cm. With healed injuries in skin (hail marks, limb rub), affecting in aggregate >1 sq cm.		
Skin Marks/Blemishes	With cheek russet affecting >2 sq cm With stem end russet affecting >6 sq cm		
Physiological Disorder	With dropped shoulders >15° angle from the calyx.		
CONSIGNMENT CRITERIA			
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per item Total minor defects (outside allowance limit) must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%.		
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet the current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg. Produce of Australia) on outer container.		
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.		
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet as pre-ordered. Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 4 - 10°C (12°C acceptable for the first 2 weeks of it's season).		
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirements of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply to the FSANZ Food Standards Code ML's and MRL's.		
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third- party audit. A copy of current certification to be forwarded to receiver.		

APPLE





PRODUCE:	APPLE

ТҮРЕ	Red	VARIETY	Crofton
CLASS	One	NOTES	

GENERAL APPEARANCE CRIT	ERIA			
Colour	Red blush over a green ground colour; red blush over > 30 % of fruit surface; white flesh.			
Visual Appearance	Normal bloom, skin smooth, stem intact. Stems may be missing provided that the break is clean and there is no torn flesh or skin. No foreign matter. Generic industry fruit sticker showing PLU number or bar code and produce variety (Supplier branded stickers preferred.) Stickers to cover a minimum of 85 % of fruit intended to be sold loose, except pre pack fruit.			
Sensory	Firm crisp and juicy, sweet aromatic. No objectionable odours or tastes.			
Shape	Slightly elongated flattening out at base/apex. No irregular curvatures or distorted shapes.			
Size	Evenly sized fruit (as pre-ordered per requirements). Apples supplied in 1.5 kg pre-packs to be 64 - 67 mm diameter.			
Maturity	Harvested ripe, minimum penetrometer value (11mm plunger) : 5.6 - 5.8 kg. Brix > 14.0° (Soluble Solids) at receival			
MAJOR DEFECTS				
Insects	With evidence of live insects.			
Diseases	With fungal or bacterial rots of the skin or flesh (eg Anthracnose, blue mould, grey mould). With sunken spots surrounded by red/ black halo (Apple scab).			
Physical/Pest Damage	With cuts, holes, cracks or wounds (that break the skin). Stem punctures should not exceed 3 pieces per carton. With deep, soft bruises that have distinct edges and are indented or watersoaked lesions			
Physiological Disorder	With brown discolouration of the skin (superficial scald). With internal breakdown or browning (senescent fruit). With Bitter pit / Lenticel injury. With translucent core flesh (watercore); with brown core or internal cavities (brown heart)			
Temperature Injury	With skin discolouration (sunburn). With flesh browning, wrinkled skin, watersoaked appearance (freezing damage).			
MINOR DEFECTS				
Physical/Pest Damage	With minor superficial bruises eg flat / sunken areas slightly darker than skin colour with no distinct edges or indented > 2 sq cm With healed injuries in skin (eg hail marks, limb rub), affecting in aggregate > 1 sq cm.			
Skin Marks/Blemishes	With stem end russet affecting > 6 sq cm. With scattered cheek russet affecting > 2 sq cm (spider russet)			
Physiological Disorder	With dropped shoulders > 15° angle from the calyx.			
CONSIGNMENT CRITERIA				
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per apple. Total minor defects (outside allowance limit) must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%.			
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.			
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet the current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg. Produce of Australia) on outer container.			
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet as pre-ordered. Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 4 - 10° C. (12° C acceptable for the first 2 weeks of its season)			
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirements of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply to the FSANZ Food Standards Code ML's and MRL's.			
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third- party audit. A copy of current certification to be forwarded to receiver.			



PRODUCE:	APPLE

ТҮРЕ	Red	VARIETY	Fuji
CLASS	One	NOTES	

GENERAL APPEARANCE CRIT	ERIA		
Colour	Pinkish red blush over a green ground colour; red blush over >60% of fruit surface; yellow flesh.		
Visual Appearance	Skin smooth, stem intact. Stems may be missing provided that the break is clean and there is no torn flesh or skin. No foreign matter. Generic industry fruit sticker showing PLU number or bar code and produce variety (Supplier branded stickers preferred.) Stickers to cover a minimum of 85 % of fruit intended to be sold loose.		
Sensory	Crisp and juicy, sweet aromatic. No objectionable odours or tastes.		
Shape	Slightly elongated flattening out at base/apex. No irregular curvatures or distorted shapes.		
Size	Evenly sized fruit (as pre-ordered per requirements). Apples supplied in 1.5 kg pre-packs to be 64 - 67 mm diameter.		
Maturity	Harvested ripe, minimum penetrometer value (11mm plunger): 5.6 - 5.8 kg. Brix > 14.0° (Soluble Solids) at receival		
MAJOR DEFECTS			
Insects	With evidence of live insects.		
Diseases	With fungal or bacterial rots of the skin or flesh (eg Anthracnose, blue mould, grey mould). With sunken spots surrounded by red/ black halo (Apple scab).		
Physical/Pest Damage	With cuts, holes, cracks or wounds (that break the skin). Stem punctures Less than 3 pieces per carton. With deep, soft bruises that have distinct edges and are indented or watersoaked lesions		
Physiological Disorder	With brown discolouration of the skin (superficial scald). With internal breakdown or browning (senescent fruit). With Bitter pit / Lenticel injury. With translucent core flesh (watercore); with brown core or internal cavities (brown heart)		
Temperature Injury	With patches of orange skin with brown freckles (sunburn). With flesh browning, wrinkled skin, watersoaked appearance (freezing damage).		
MINOR DEFECTS			
Physical/Pest Damage	With minor superficial bruises eg flat / sunken areas slightly darker than skin colour with no distinct edges or indented > 2 sq cm With healed injuries in skin (eg hail marks, limb rub), affecting in aggregate > 1 sq cm.		
Skin Marks/Blemishes	Stem End Russet: With golden / brown marks extending out from the stem end cavity beyond apple shoulder affecting >6 sq cm. Lenticel Russet: With small golden brown marks surrounding the lenticel affecting >20% of tota surface area Rough Russet: With Raised russet, rough to touch with brown scaly appearance affecting >3 sq cm. Tracery Russet: With smooth scattered golden brown marks located on the cheek of the fruit affecting >20% of total surface area. Spider Russet: With smooth golden / brown narrow interconnected lines affecting >20% of total surface area.		
Physiological Disorder	With dropped shoulders > 15° angle from the calyx.		
CONSIGNMENT CRITERIA			
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per apple. Total minor defects (outside allowance limit) must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%.		
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet the current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg. Produce of Australia) on outer container.		
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.		
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet as pre-ordered. Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 4 - 10° C. (12° C acceptable for the first 2 weeks of its season)		
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirements of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply to the FSANZ Food Standards Code ML's and MRL's.		
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third- party audit. A copy of current certification to be forwarded to receiver. Produce that meets the above specifications but is not grown under a food safety program must not be labelled Class 1.		

APPLE





ТҮРЕ	Red	VARIETY	Gravenstein
CLASS	One	NOTES	

	Red marbling and stripes over a greenish yellow to yellow ground colour; red colour over >50% of fruit surface;		
Colour	greenish white to cream flesh.		
/isual Appearance	Medium bloom, stem intact. Stems may be missing provided that the break is clean and there is no torn flesh or skin. No foreign matter. Generic industry fruit sticker showing PLU number or bar code and produce variety (Supplier branded stickers preferred.) Stickers to cover a minimum of 85 % of fruit intended to be sold loose, except pre pack fruit.		
Sensory	Crisp and juicy flesh, sweet, highly aromatic; no objectionable odours or tastes.		
Shape	Large, round fruit. No irregular curvatures or distorted shapes.		
Size	Evenly sized fruit (as pre-ordered per requirements). Apples supplied in 1.5 kg pre-packs to be 64 -67 mm diamete		
Maturity	Harvested ripe, minimum penetrometer value (11mm plunger): 5.8 - 6.0 kg. Brix > 12.0° (Soluble Solids) at receival		
MAJOR DEFECTS			
nsects	With evidence of live insects.		
Diseases	With fungal or bacterial rots of the skin or flesh (eg Anthracnose, blue mould, grey mould). With sunken spots surrounded by red/ black halo (Apple scab).		
Physical/Pest Damage	With cuts, holes, cracks or wounds (that break the skin). Stem punctures should not exceed 3 pieces per carton. With deep, soft bruises that have distinct edges and are indented or watersoaked lesions		
Physiological Disorder	With brown discolouration of the skin (superficial scald). With internal breakdown or browning (senescent fruit). With Bitter pit / Lenticel injury. With translucent core flesh (watercore); with brown core or internal cavities (brown heart)		
Temperature Injury	With skin discolouration (sunburn). With flesh browning, wrinkled skin, watersoaked appearance (freezing damage).		
MINOR DEFECTS			
Physical/Pest Damage	With minor superficial bruises eg flat / sunken areas slightly darker than skin colour with no distinct edges or indented > 2 sq cm With healed injuries in skin (eg hail marks, limb rub), affecting in aggregate > 1 sq cm.		
Skin Marks/Blemishes	With cheek russet affecting > 2 sq cm. With stem end russet affecting > 6 sq cm.		
Physiological Disorder	With dropped shoulders > 15° angle from the calyx.		
CONSIGNMENT CRITERIA			
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per apple. Total minor defects (outside allowance limit) must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%.		
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet th current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg. Produce of Australia) on outer container.		
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.		
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised palled as pre-ordered. Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 4 - 10° C (12° C acceptable for the first 2 weeks of its season)		
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirement of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply to the FSANZ Food Standards Code ML's and MRL's.		
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third-		



PRODUCE: APPLE

ТҮРЕ	Red	VARIETY	Jonagold
CLASS	One	NOTES	

GENERAL APPEARANCE CRIT	ERIA	
Colour	Striped red blush over creamy yellow to greenish background skin colouring; red blush over >50% skin surface; white to cream flesh.	
Visual Appearance	Stem intact. Stems may be missing provided that the break is clean and there is no torn flesh or skin. No foreign matter. Generic industry fruit sticker showing PLU number or bar code and produce variety (Supplier branded stickers preferred.) Stickers to cover a minimum of 85 % of fruit intended to be sold loose, except pre pack fruit.	
Sensory	Skin smooth; slightly greasy; firm, crisp, juicy flesh; no objectionable odours or tastes.	
Shape	Elongated tapering to the apex, slightly ribbed and crowned at apex. No irregular curvatures or distorted shapes.	
Size	Evenly sized fruit (as pre-ordered per requirements). Apples supplied in 1.5 kg pre-packs to be 64 - 67 mm diameter.	
Maturity	Harvested ripe, minimum penetrometer value (11mm plunger) : 5.8 - 6.0 kg. Brix > 14.0° (Soluble Solids) at receival	
MAJOR DEFECTS		
Insects	With evidence of live insects.	
Diseases	With fungal or bacterial rots of the skin or flesh (eg Anthracnose, blue mould, grey mould). With sunken spots surrounded by red/ black halo (Apple scab).	
Physical/Pest Damage	With cuts, holes, cracks or wounds (that break the skin). Stem puncture should not exceed 3 pieces per carton. With deep, soft bruises that have distinct edges and are indented or watersoaked lesions	
Physiological Disorder	With brown discolouration of the skin (superficial scald). With internal breakdown or browning (senescent fruit). With Bitter pit / Lenticel injury. With translucent core flesh (watercore); with brown core or internal cavities (brown heart)	
Temperature Injury	With skin discolouration (sunburn). With flesh browning, wrinkled skin, watersoaked appearance (freezing damage).	
MINOR DEFECTS		
Physical/Pest Damage	With minor superficial bruises eg flat/ sunken areas slightly darker than skin colour with no distinct edges or indented > 2 sq cm With healed injuries in skin (eg hail marks, limb rub), affecting in aggregate > 1 sq cm.	
Skin Marks/Blemishes	With stem end russet affecting > 6 sq cm. With scattered cheek russet affecting > 2 sq cm.	
Physiological Disorder	With dropped shoulders > 15° angle from the calyx.	
CONSIGNMENT CRITERIA		
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per apple. Total minor defects (outside allowance limit) must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%.	
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet the current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg. Produce of Australia) on outer container.	
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.	
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet as pre-ordered. Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 4 - 10° C. (12° C acceptable for the first 2 weeks of its season)	
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirements of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply to the FSANZ Food Standards Code ML's and MRL's.	
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third- party audit. A copy of current certification to be forwarded to receiver. Produce that meets the above specifications but is not grown under a food safety program must not be labelled Class 1.	

Effective: 1 November 2006



ТҮРЕ	Red	VARIETY	Jonathon
CLASS	One	NOTES	

GENERAL APPEARANCE CRIT	TERIA		
Colour	Strong red colour over a greenish-yellow background colour with some faint striping of a deeper red > 50%. White flesh with a slight green tinge.		
Visual Appearance	Normal bloom, skin fairly smooth and dry. Stem intact. Stems may be missing provided that the break is clean and there is no torn flesh or skin. No foreign matter. Generic industry fruit sticker showing PLU number or bar code and produce variety (Supplier branded stickers preferred.) Stickers to cover a minimum of 85 % of fruit intended to be sold loose, except pre pack fruit.		
Sensory	Fine grained, tender juicy flesh; no objectionable odours or tastes.		
Shape	Round-conical, flattened at base/apex. No irregular curvatures or distorted shapes.		
Size	Evenly sized fruit (as pre-ordered per requirements). Apples supplied in 1.5 kg pre-packs to be 64 - 67 mm diameter		
Maturity	Harvested ripe, minimum penetrometer value (11mm plunger) : 5.6 - 5.8 kg. Brix > 11.5° (Soluble Solids) at receival		
MAJOR DEFECTS			
Insects	With evidence of live insects.		
Diseases	With fungal or bacterial rots of the skin or flesh (eg Anthracnose, blue mould, grey mould). With sunken spots surrounded by red/ black halo (Apple scab).		
Physical/Pest Damage	With cuts, holes, cracks or wounds (that break the skin). Stem punctures should not exceed 3 pieces per carton. With deep, soft bruises that have distinct edges and are indented or watersoaked lesions		
Physiological Disorder	With brown discolouration of the skin (superficial scald). With internal breakdown or browning (senescent fruit). With Bitter pit / Lenticel injury. With translucent core flesh (watercore); with brown core or internal cavities (brown heart)		
Temperature Injury	With skin discolouration (sunburn). With flesh browning, wrinkled skin, watersoaked appearance (freezing damage).		
MINOR DEFECTS			
Physical/Pest Damage	With minor superficial bruises eg flat/ sunken areas slightly darker than skin colour with no distinct edges or indented > 2 sq cm With healed injuries in skin (eg hail marks, limb rub), affecting in aggregate > 1 sq cm.		
Skin Marks/Blemishes	With stem end russet affecting > 6 sq cm.		
Physiological Disorder	With dropped shoulders > 15° angle from the calyx.		
CONSIGNMENT CRITERIA			
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per apple. Total minor defects (outside allowance limit) must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%.		
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet the current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg. Produce of Australia) on outer container.		
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.		
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet as pre-ordered. Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 4 - 10° C. (12° C acceptable for the first 2 weeks of its season)		
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirements of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply to the FSANZ Food Standards Code ML's and MRL's.		
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third- party audit. A copy of current certification to be forwarded to receiver.		



ТҮРЕ	Red	VARIETY	Lady Williams	
CLASS	One	NOTES		
GENERAL APPEARANCE CRITERIA				
Colour	Pinkish red blush or stripe covering >	75% of the fruit surface; green backgrou	nd colour; whitish-cream flesh.	
Visual Appearance	there is no torn flesh or skin. No forei	Normal bloom, skin fairly smooth and dry. Stem intact. Stems may be missing provided that the break is clean and there is no torn flesh or skin. No foreign matter. Generic industry fruit sticker showing PLU number or bar code and produce variety (Supplier branded stickers preferred.) Stickers to cover a minimum of 85 % of fruit intended to be sold loose, except pre pack fruit.		
Sensory	Fine grained, tender juicy flesh; no ob	Fine grained, tender juicy flesh; no objectionable odours or tastes.		
Shape	Round-conical, flattened at base/ape	Round-conical, flattened at base/apex. No irregular curvatures or distorted shapes.		
Size	Evenly sized fruit (as pre-ordered per	Evenly sized fruit (as pre-ordered per requirements). Apples supplied in 1.5 kg pre-packs to be 64 - 67 mm diameter.		
Maturity	Harvested ripe, minimum penetrome	Harvested ripe, minimum penetrometer value (11mm plunger): 6.2 - 6.4 kg. Brix > 12.5° (Soluble Solids) at receival		
MAJOR DEFECTS				
Insects	With evidence of live insects.	With evidence of live insects.		
Diseases	5	With fungal or bacterial rots of the skin or flesh (eg Anthracnose, blue mould, grey mould). With sunken spots surrounded by red/ black halo (Apple scab).		
Physical/Pest Damage	, , ,	With cuts, holes, cracks or wounds (that break the skin). Stem punctures should not exceed 3 pieces per carton. With deep, soft bruises that have distinct edges and are indented or watersoaked lesions		
Physiological Disorder	With internal breakdown or browning With Bitter pit / Lenticel injury.	With brown discolouration of the skin (superficial scald). With internal breakdown or browning (senescent fruit). With Bitter pit / Lenticel injury. With translucent core flesh (watercore); with brown core or internal cavities (brown heart)		
Temperature Injury	With skin discolouration (sunburn). With flesh browning, wrinkled skin, w	With skin discolouration (sunburn). With flesh browning, wrinkled skin, watersoaked appearance (freezing damage).		
MINOR DEFECTS				
	With minor superficial bruises eg flat	With minor superficial bruises eg flat / sunken areas slightly darker than skin colour with no distinct edges or		

Physical/Pest Damage	With minor superficial bruises eg flat / sunken areas slightly darker than skin colour with no distinct edges or indented > 2 sq cm With healed injuries in skin (eg hail marks, limb rub), affecting in aggregate > 1 sq cm.	
Skin Marks/Blemishes	With stem end russet affecting > 6 sq cm.	
Physiological Disorder	With dropped shoulders > 15° angle from the calyx.	

CONSIGNMENT CRITERIA

Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per apple. Total minor defects (outside allowance limit) must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%.	
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet the current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg. Produce of Australia) on outer container.	
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.	
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet as pre-ordered. Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 4 - 10° C. (12° C acceptable for the first 2 weeks of its season)	
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirements of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply to the FSANZ Food Standards Code ML's and MRL's.	
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third- party audit. A copy of current certification to be forwarded to receiver.	

Effective: 1 November 2006



PRODUCE:	APPLE

ТҮРЕ	Red	VARIETY	Pink Lady
CLASS	One	NOTES	

GENERAL APPEARANCE CRIT	ERIA
Colour	Pink-light red flush over > 50% of fruit surface; pale green-cream ground colour; white flesh with greenish tinge.
Visual Appearance	Skin smooth to slightly bumpy and stem intact. Stems may be missing provided that the break is clean and there is no torn flesh or skin. No foreign matter. Generic industry fruit sticker showing PLU number or bar code and produce variety (Supplier branded stickers preferred.) Stickers to cover a minimum of 85 % of fruit intended to be sold loose, except pre pack fruit.
Sensory	Crisp, juicy flesh; no objectionable odours or tastes.
Shape	Round to round-conical, flattened at base/apex. No irregular curvatures or distorted shapes.
Size	Evenly sized fruit (as pre-ordered per requirements). Apples supplied in 1.5 kg pre-packs to be 64 - 67 mm diameter
Maturity	Harvested ripe, minimum penetrometer value (11mm plunger): 5.8 - 6.0 kg. Brix > 13.5° (Soluble Solids) at receival
MAJOR DEFECTS	
Insects	With evidence of live insects.
Diseases	With fungal or bacterial rots of the skin or flesh (eg Anthracnose, blue mould, grey mould). With sunken spots surrounded by red/ black halo (Apple scab).
Physical/Pest Damage	With cuts, holes, cracks or wounds (that break the skin). Stem punctures should not exceed 3 pieces per carton. With deep, soft bruises that have distinct edges and are indented or watersoaked lesions
Physiological DIsorder	With brown discolouration of the skin (superficial scald). With internal breakdown or browning (senescent fruit). With Bitter pit / Lenticel injury. With translucent core flesh (watercore); with brown core or internal cavities (brown heart)
Temperature Injury	With skin discolouration (sunburn). With flesh browning, wrinkled skin, watersoaked appearance (freezing damage).
MINOR DEFECTS	
Physical/Pest Damage	With minor superficial bruises eg flat/ sunken areas slightly darker than skin colour with no distinct edges or indented > 2 sq cm With healed injuries in skin (eg hail marks, limb rub), affecting in aggregate > 1 sq cm.
Skin Marks/Blemishes	With stem end russet affecting > 6 sq cm. With scattered cheek russet affecting > 2 sq cm.
Physiological Disorder	With dropped shoulders > 15° angle from the calyx.
CONSIGNMENT CRITERIA	
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per apple. Total minor defects (outside allowance limit) must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%.
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet the current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg. Produce of Australia) on outer container.
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet as pre-ordered. Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 4 - 10° C. (12° C acceptable for the first 2 weeks of its season)
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirements of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply to the FSANZ Food Standards Code ML's and MRL's.
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third- party audit. A copy of current certification to be forwarded to receiver.



ТҮРЕ	Red	VARIETY	Red Delicious (Hi Early)
CLASS	One	NOTES	

GENERAL APPEARANCE CRIT	ERIA
Colour Visual Appearance	Dark red stripe over a red blush; blush to cover > 70 % of the surface; white flesh with a slight green tinge. Skin fairly smooth and dry, stem intact. Stems may be missing provided that the break is clean and there is no torn flesh or skin. No foreign matter. Generic industry fruit sticker showing PLU number or bar code and produce variety (Supplier branded stickers preferred.) Stickers to cover a minimum of 85 % of fruit intended to be sold loose, except pre pack fruit.
Sensory	Fine grained, tender juicy flesh; no objectionable odours or tastes.
Shape	Round to round-conical, flattened at base/apex. No irregular curvatures or distorted shapes.
Size	Evenly sized fruit (as pre-ordered per requirements). Apples supplied in 1.5 kg pre-packs to be 64 - 67 mm diameter.
Maturity	Harvested ripe, minimum penetrometer value (11mm plunger): 5.8 - 6.0 kg. Brix > 12.0° (Soluble Solids) at receival
MAJOR DEFECTS	
Insects	With evidence of live insects.
Diseases	With fungal or bacterial rots of the skin or flesh (eg Anthracnose, blue mould, grey mould). With sunken spots surrounded by red/ black halo (Apple scab).
Physical/Pest Damage	With cuts, holes, cracks or wounds (that break the skin). Stem punctures should not exceed 3 pieces per carton. With deep, soft bruises that have distinct edges and are indented or watersoaked lesions
Physiological Disorder	With brown discolouration of the skin (superficial scald). With internal breakdown or browning (senescent fruit). With Bitter pit / Lenticel injury. With translucent core flesh (watercore); with brown core or internal cavities (brown heart)
Temperature Injury	With skin discolouration (sunburn). With flesh browning, wrinkled skin, watersoaked appearance (freezing damage).
MINOR DEFECTS	
Physical/Pest Damage	With minor superficial bruises eg flat / sunken areas slightly darker than skin colour with no distinct edges or indented > 2 sq cm With healed injuries in skin (eg hail marks, limb rub), affecting in aggregate > 1 sq cm.
Skin Marks/Blemishes	With stem end russet affecting > 6 sq cm. With scattered cheek russet affecting > 2 sq cm.
Physiological Disorder	With dropped shoulders > 15° angle from the calyx.
CONSIGNMENT CRITERIA	
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per apple. Total minor defects (outside allowance limit) must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%.
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet the current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg. Produce of Australia) on outer container.
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet as pre-ordered. Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 4 - 10° C. (12° C acceptable for the first 2 weeks of its season)
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirements of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply to the FSANZ Food Standards Code ML's and MRL's.
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third- party audit. A copy of current certification to be forwarded to receiver.



ТҮРЕ	Red	VARIETY	Red Delicious
CLASS	One	NOTES	

GENERAL APPEARANCE CRIT	ERIA
Colour	Dark red block over a striped red blush; blush to cover >80% of the fruit surface; white flesh.
Visual Appearance	Skin fairly smooth and dry, stem intact. Stems may be missing provided that the break is clean and there is no torn flesh or skin. No foreign matter. Generic industry fruit sticker showing PLU number or bar code and produce variety (Supplier branded stickers preferred.) Stickers to cover a minimum of 85 % of fruit intended to be sold loose, except pre pack fruit.
Sensory	Fine grained, tender juicy flesh; no objectionable odours or tastes.
Shape	Round to round-conical, flattened at base/apex. No irregular curvatures or distorted shapes.
Size	Evenly sized fruit (as pre-ordered per requirements). Apples supplied in 1.5 kg pre-packs to be 64 - 67 mm diameter.
Maturity	Harvested ripe, minimum penetrometer value (11mm plunger): 5.8 - 6.0 kg. Brix > 12.0° (Soluble Solids) at receival
MAJOR DEFECTS	
Insects	With evidence of live insects.
Diseases	With fungal or bacterial rots of the skin or flesh (eg Anthracnose, blue mould, grey mould). With sunken spots surrounded by red/ black halo (Apple scab).
Physical/Pest Damage	With cuts, holes, cracks or wounds (that break the skin). Stem punctures should not exceed 3 pieces per carton. With deep, soft bruises that have distinct edges and are indented or watersoaked lesions
Physiological Disorder	With brown discolouration of the skin (superficial scald). With internal breakdown or browning (senescent fruit). With Bitter pit / Lenticel injury. With translucent core flesh (watercore); with brown core or internal cavities (brown heart)
Temperature Injury	With skin discolouration (sunburn). With flesh browning, wrinkled skin, watersoaked appearance (freezing damage).
MINOR DEFECTS	
Physical/Pest Damage	With minor superficial bruises eg flat/ sunken areas slightly darker than skin colour with no distinct edges or indented > 2 sq cm With healed injuries in skin (eg hail marks, limb rub), affecting in aggregate > 1 sq cm.
Skin Marks/Blemishes	With stem end russet affecting > 6 sq cm. With scattered cheek russet affecting > 2 sq cm.
Physiological Disorder	With dropped shoulders > 15° angle from the calyx.
CONSIGNMENT CRITERIA	
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per apple. Total minor defects (outside allowance limit) must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%.
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet the current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg. Produce of Australia) on outer container.
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet as pre-ordered. Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 4 - 10° C. (12° C acceptable for the first 2 weeks of its season)
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirements of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply to the FSANZ Food Standards Code ML's and MRL's.
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third- party audit. A copy of current certification to be forwarded to receiver.



PRODUCE: APPLE

ТҮРЕ	Red	VARIETY	Royal Gala
CLASS	One	NOTES	

GENERAL APPEARANCE CRIT	ERIA	
Colour	Pale green/cream background colour with short, broken, mottled bright red stripes. > 60% Block Red Stripe. Whit to cream flesh.	
/isual Appearance	Skin smooth and slightly greasy, stem intact. Stems may be missing provided that the break is clean and there is a torn flesh or skin. No foreign matter. Generic industry fruit sticker showing PLU number or bar code and produce variety (Supplier branded stickers preferred.) Stickers to cover a minimum of 85 % of fruit intended to be sold loose, except pre pack fruit.	
Sensory	Fine grained, tender, sweet, juicy flesh; no objectionable odours or tastes.	
Shape	Conical to oblong. Well-rounded to flattened base. No irregular curvatures or distorted shapes.	
Size	Evenly sized fruit (as pre-ordered per requirements). Apples supplied in 1.5 kg pre-packs to be 64 - 67 mm diamet	
Maturity	Harvested ripe, minimum penetrometer value (11mm plunger): 5.8 - 6.0 kg. Brix > 12.0° (Soluble Solids) at receival	
MAJOR DEFECTS		
nsects	With evidence of live insects.	
Diseases	With fungal or bacterial rots of the skin or flesh (eg Anthracnose, blue mould, grey mould). With sunken spots surrounded by red/ black halo (Apple scab).	
Physical/Pest Damage	With cuts, holes, cracks or wounds (that break the skin). Stem punctures should not exceed 3 pieces per carton. With deep, soft bruises that have distinct edges and are indented or watersoaked lesions	
Physiological Disorder	With brown discolouration of the skin (superficial scald). With internal breakdown or browning (senescent fruit). With Bitter pit / Lenticel injury. With translucent core flesh (watercore); with brown core or internal cavities (brown heart)	
Femperature Injury	With skin discolouration (sunburn). With flesh browning, wrinkled skin, watersoaked appearance (freezing damage).	
MINOR DEFECTS		
Physical/Pest Damage	With minor superficial bruises eg flat / sunken areas slightly darker than skin colour with no distinct edges or indented > 2 sq cm With healed injuries in skin (eg hail marks, limb rub), affecting in aggregate > 1 sq cm.	
5kin Marks/Blemishes	With stem end russet affecting > 6 sq cm. With scattered cheek russet affecting > 2 sq cm.	
Physiological Disorder	With dropped shoulders > 15° angle from the calyx.	
CONSIGNMENT CRITERIA		
Folerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per apple. Total minor defects (outside allowance limit) must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%.	
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet th current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg. Produce of Australia) on outer container.	
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.	
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet as pre-ordered. Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 4 - 10° C (12° C acceptable for the first 2 weeks of its season)	
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirement of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply to the FSANZ Food Standards Code ML's and MRL's.	
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third- party audit. A copy of current certification to be forwarded to receiver.	



PRODUCE:	APPLE

ТҮРЕ	Red	VARIETY	Stark Blushing Gold
CLASS	One	NOTES	

Colour	Orange - pink blush over yellow ground colour; blush over >50% of fruit surface; creamy flesh.
Visual Appearance	Medium to bright bloom, stem intact. Stems may be missing provided that the break is clean and there is no torn flesh or skin. No foreign matter. Generic industry fruit sticker showing PLU number or bar code and produce varie (Supplier branded stickers preferred.) Stickers to cover a minimum of 85 % of fruit intended to be sold loose, except pre pack fruit.
Sensory	Crisp and juicy, firm sweet flesh; no objectionable odours or tastes.
Shape	Round to conical shape. No irregular curvatures or distorted shapes.
Size	Evenly sized fruit (as pre-ordered per requirements). Apples supplied in 1.5 kg pre-packs to be 64 - 67 mm diamet
Maturity	Harvested ripe, minimum penetrometer value (11mm plunger): 5.8 - 6.0 kg. Brix > 12.0° (Soluble Solids) at receival
MAJOR DEFECTS	
Insects	With evidence of live insects.
Diseases	With fungal or bacterial rots of the skin or flesh (eg Anthracnose, blue mould, grey mould). With sunken spots surrounded by red/ black halo (Apple scab).
Physical/Pest Damage	With cuts, holes, cracks or wounds (that break the skin). Stem punctures should not exceed 3 pieces per carton. With deep, soft bruises that have distinct edges and are indented or watersoaked lesions
Physiological DIsorder	With brown discolouration of the skin (superficial scald). With internal breakdown or browning (senescent fruit). With Bitter pit / Lenticel injury. With translucent core flesh (watercore); with brown core or internal cavities (brown heart)
Temperature Injury	With skin discolouration (sunburn). With flesh browning, wrinkled skin, watersoaked appearance (freezing damage).
MINOR DEFECTS	
Physical/Pest Damage	With minor superficial bruises eg flat/ sunken areas slightly darker than skin colour with no distinct edges or indented > 2 sq cm With healed injuries in skin (eg hail marks, limb rub), affecting in aggregate > 1 sq cm.
Skin Marks/Blemishes	With stem end russet affecting > 6 sq cm. With scattered cheek russet affecting > 2 sq cm.
Physiological Disorder	With dropped shoulders > 15° angle from the calyx.
CONSIGNMENT CRITERIA	
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per apple. Total minor defects (outside allowance limit) must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%.
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet th current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg. Produce of Australia) on outer container.
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised palled as pre-ordered. Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 4 - 10° C (12° C acceptable for the first 2 weeks of its season)
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirement of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply to the FSANZ Food Standards Code ML's and MRL's.
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third- party audit. A copy of current certification to be forwarded to receiver.



ТҮРЕ	Red	VARIETY	Sundowner
CLASS	One	NOTES	

GENERAL APPEARANCE CRITERIA Colour Striking red streaked colour over a green/yellow background; >70% red colour, snow white flesh. Skin smooth, stem intact. Stems may be missing provided that the break is clean and there is no torn flesh or skin. No foreign matter, Generic industry fruit sticker showing PLU number or bar code and produce variety (Supplier **Visual Appearance** branded stickers preferred.) Stickers to cover a minimum of 85 % of fruit intended to be sold loose, except pre pack fruit. Sensory Fine grained, tender, sweet, juicy flesh. No objectionable odours or tastes. Conical and slightly elongated. No irregular curvatures or distorted shapes. Shape Size Evenly sized fruit (as pre-ordered per requirements). Apples supplied in 1.5 kg pre-packs to be 64 - 67 mm diameter. Maturity Harvested ripe, minimum penetrometer value (11mm plunger): 5.9 - 6.1 kg. Brix > 12.8° (Soluble Solids) at receival **MAJOR DEFECTS** Insects With evidence of live insects. With fungal or bacterial rots of the skin or flesh (eg Anthracnose, blue mould, grey mould). Diseases With sunken spots surrounded by red/ black halo (Apple scab). With cuts, holes, cracks or wounds (that break the skin). Stem punctures should not exceed 3 pieces per carton. Physical/Pest Damage With deep, soft bruises that have distinct edges and are indented or watersoaked lesions With brown discolouration of the skin (superficial scald). With internal breakdown or browning (senescent fruit). Physiological DIsorder With Bitter pit / Lenticel injury. With translucent core flesh (watercore); with brown core or internal cavities (brown heart) With skin discolouration (sunburn). **Temperature Injury** With flesh browning, wrinkled skin, watersoaked appearance (freezing damage). **MINOR DEFECTS** With minor superficial bruises eg flat / sunken areas slightly darker than skin colour with no distinct edges or Physical/Pest Damage indented > 2 sq cm With healed injuries in skin (eg hail marks, limb rub), affecting in aggregate > 1 sq cm. With stem end russet affecting > 6 sq cm. Skin Marks/Blemishes With scattered cheek russet affecting >2 sq cm. Physiological Disorder With dropped shoulders > 15° angle from the calyx. **CONSIGNMENT CRITERIA** Total minor defects (within allowance limit) to be < 2 defects per apple. Total minor defects (outside allowance **Tolerance Per Consignment** limit) must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%. Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet the current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a Packaging & Labelling packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eq. Produce of Australia) on outer container. Shelf Life Produce must provide not less than 14 days clear shelf life from date of receival. Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet **Receival Conditions** as pre-ordered. Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 4 - 10° C. (12° C acceptable for the first 2 weeks of its season) All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirements **Chemical & Containment Residues** of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply to the FSANZ Food Standards Code ML's and MRL's. Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third-**Food Safety Requirements** party audit. A copy of current certification to be forwarded to receiver.