

ТҮРЕ	4 Now and 4 Later	VARIETY	Cavendish Hybrid
CLASS	One	NOTES	

Colour	With 4 bananas at stage 2.5 - 3; 4 bananas at stage 3.5 - 4; not > 1 stage difference between bananas in pack; nil bananas at stage 4.	
isual Appearance	With normal-bright bloom.	
ensory	Firm, not soft; starchy flesh; nil foreign smells or tastes.	
Shape	Slightly arched, with blunted butt end and intact, undamaged necks. Nil with double pulps or 'sausage shapes'.	
Size	Finger length: 180 - 220 mm (measurement is over curvature, pulp to pulp, across the back of the Banana).	
Maturity	Finger maturity thickness: measured at right angles to the curve of the fruit at a point one third from its flowering end. Girth $30 - 42 \text{mm}$	
MAJOR DEFECTS		
nsects	With obvious live insects or other pests.	
Diseases	With fungal diseases or soft rots eg. Anthracnose, black end rot, crown rot.	
Physical/Pest Damage	With splits, holes, deep bruises or cuts through the peel into the pulp. With severed / broken necks.	
6kin Marks / Blemishes	With excessive scattered brown spots/flecks (senescent spotting).	
Femperature Injury	With dull, greyish, or blackened peel, or brown under-peel discolouration (chilling injury). With dark, water-soaked areas (freezing injury). With translucent pitting or blackening of skin, or translucent cores in fruit (heat damage).	
MINOR DEFECTS		
Physical/Pest Damage	With dry brown scab (insect damage); or with scars (due to hail, bird damage) affecting areas >2 sq cm With reddish-brown patches (Banana rust) affecting areas >2 sq cm With dark sap stains affecting >4 sq cm.	
Physiological Disorders	With reddish-brown discolouration >4 sq cm (maturity bronzing).	
Skin Marks/Blemishes	With superficial bruises (<1mm deep), abrasion or rub damage (tan/brown/black) affecting >4 sq cm.	
CONSIGNMENT CRITERIA		
Folerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per item Total minor defects (outside allowance limust not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%.	
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet to current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg Produce of Australia) on outer container.	
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.	
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised palle Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 13 - 16°C for Receival.	
	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirement	
Chemical & Containment Residues	of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply with the FSANZ Food Standards Code MRL's and ML's.	



ТҮРЕ	Backward Green	VARIETY	Cavendish Hybrid
CLASS	One	NOTES	

GENERAL APPEARANCE CRIT	'ERIA
Colour	Hard Green; uniform colour within cartons.
Visual Appearance	With normal-bright bloom.
Sensory	Firm, hard; nil foreign smells or tastes.
Shape	Slightly arched, with blunted butt end and intact, undamaged necks. Nil with double pulps or 'sausage shapes'.
Size	Finger length: measurement is over curvature, pulp to pulp, across the back of the Banana X Large: 220 - 260 mm; Large: 200 - 220 mm Clusters - 3 to 9 fingers (ideal 5 to 9 fingers).
Maturity	Finger maturity thickness: measured at right angles to the curve of the fruit at a point one third from its flowering end. Girth $30 - 40 \text{ mm}$.
MAJOR DEFECTS	
Insects	With obvious live insects or other pests.
Diseases	With fungal diseases or soft rots eg. Anthracnose, black end rot, crown rot.
Physical/Pest Damage	With splits, holes, deep bruises or cuts through the peel into the pulp. With severed / broken necks.
Temperature Injury	With dull, greyish, or blackened peel, or brown under-peel discolouration (chilling injury). With dark, water-soaked areas (freezing injury). With translucent pitting or blackening of skin, or translucent cores in fruit (heat damage).
MINOR DEFECTS	
Physical/Pest Damage	With dry brown scab (insect damage); or with scars (due to hail, bird damage) affecting areas > 2 sq cm (per cluster). With reddish-brown blemishes (Banana rust) affecting areas > 2 sq cm (per cluster). With dark sap stains affecting > 4 sq cm (per cluster).
Physiological Disorder	With reddish-brown discolouration > 4 sq cm (maturity bronzing) (per cluster).
Skin Marks/Blemishes	$With superficial \ bruises \ (< 1 \ mm \ deep), a brasion \ or \ rub \ damage \ (tan/brown/black) \ affecting \ > 4 \ sq \ cm \ (per \ cluster).$
CONSIGNMENT CRITERIA	
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per item Total minor defects (outside allowance limit) must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%.
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet the current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Countryof Origin (eg. Produce of Australia) on outer container.
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet. Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 15 - 19°C (Ideal 15.5°C) for Receival.
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirements of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply with the FSANZ Food Standards Code MRL's and ML's.
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third-party audit. A copy of current certification to be forwarded to receiver.



ТҮРЕ	Carnarvon Cavendish	VARIETY	Hybrid
CLASS	Ripened	NOTES	

GENERAL APPEARANCE CRIT	TERIA
Colour	With receival colour (inner whorl) stage 3.5 Summer (O1 November-31 March), stage 4.5 Winter (O1 April-31 October); uniform colour within cartons.
Visual Appearance	Dull bloom permitted for Winter supplied fruit; no mixed-ripe cartons (with hard/green coloured fruit in same pack).
Sensory	Firm, not soft; nil foreign smells or tastes.
Shape	Slightly arched, with blunted butt end and intact, undamaged necks. Nil with double pulps or 'sausage shapes
Size	Finger length: measurement is over curvature, pulp to pulp, across the back of the Banana Small: 160mm to 220mm Large 220-260 Fruit can be received in Hands - Ideal in Clusters - 3 to 7 fingers (ideal 5 to 9 fingers).
Maturity	Finger maturity thickness: measured at right angles to the curve of the fruit at a point one third from its flowering end. Girth; 28 - 40 mm
MAJOR DEFECTS	
Insects	With obvious live insects or other pests.
Diseases	With fungal diseases or soft rots eg. Anthracnose, black end rot, crown rot.
Physical/Pest Damage	With splits, holes, deep bruises or cuts through the peel into the pulp. With severed / broken necks.
Skin Marks / Blemishes	With excessive scattered brown spots/flecks (senescent spotting).
Temperature Injury	With dull, greyish, or blackened peel, or brown under-peel discolouration (chilling injury). With dark, water-soaked areas (freezing injury).
MINOR DEFECTS	
Physical/Pest Damage	With dry brown scab (insect damage); or with scars (due to hail, bird damage) affecting areas >2 sq cm (per cluster With reddish-brown patches (Banana rust) affecting areas >4 sq cm (per cluster). With dark sap stains affecting >4 sq cm (per cluster).
Physiological Disorder	With reddish-brown discolouration >8 sq cm (maturity bronzing) (per cluster).
Skin Marks/Blemishes	With superficial bruises (<1mm deep), abrasion or rub damage (tan/brown/black) affecting >8 sq cm (per cluster).
CONSIGNMENT CRITERIA	
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per item Total minor defects (outside allowance limit must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%.
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet the current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Countryof Origin (eg. Produce of Australia) on outer container.
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet. Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 13 - 15°C (Ideal 14°C) for Receival.
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirements of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply with the FSANZ Food Standards Code MRL's and ML's.
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third-party audit. A copy of current certification to be forwarded to receiver.



ТҮРЕ	Coffs Harbour Cavendish	VARIETY	Hybrid
CLASS	Ripened	NOTES	

Colour	With receival colour (inner whorl) stage 3.5 Summer (01 November-31 March), stage 4.0 Winter (01 April-31 October); uniform colour within cartons.	
Visual Appearance	Dull bloom permitted for Winter supplied fruit; no mixed-ripe cartons (with hard/green coloured fruit in same pack).	
Sensory	Firm, not soft; nil foreign smells or tastes.	
Shape	Slightly arched, with blunted butt end and intact, undamaged necks. Nil with double pulps or 'sausage shapes'.	
Size	Finger length: measurement is over curvature, pulp to pulp, across the back of the Banana minimum 200mm. Clusters - 3 to 7 fingers (ideal 5 to 9 fingers).	
Maturity	Finger maturity thickness: measured at right angles to the curve of the fruit at a point one third from its flowering end. Girth; 32 - 42 mm	
MAJOR DEFECTS		
Insects	With obvious live insects or other pests.	
Diseases	With fungal diseases or soft rots eg. Anthracnose, black end rot, crown rot.	
Physical/Pest Damage	With splits, holes, deep bruises or cuts through the peel into the pulp. With severed / broken necks.	
Skin Marks / Blemishes	With excessive scattered brown spots/flecks (senescent spotting).	
Temperature Injury	With dull, greyish, or blackened peel, or brown under-peel discolouration (chilling injury). With dark, water-soaked areas (freezing injury). With translucent pitting or blackening of skin, or translucent cores in fruit (heat damage).	
MINOR DEFECTS		
Physical/Pest Damage	With dry brown scab (insect damage); or with scars (due to hail, bird damage) affecting areas >2 sq cm (per cluster). With reddish-brown patches (Banana rust) affecting areas >2 sq cm (per cluster). With dark sap stains affecting >4 sq cm (per cluster).	
Physiological Disorder	With reddish-brown discolouration >4 sq cm (maturity bronzing) (per cluster).	
Skin Marks/Blemishes	With superficial bruises (<1mm deep), abrasion or rub damage (tan/brown/black) affecting >4 sq cm (per cluster)	
CONSIGNMENT CRITERIA		
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per item Total minor defects (outside allowance limit must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%.	
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet the current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Countryof Origin (eg. Produce of Australia) on outer container.	
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.	
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 13 - 15°C (Ideal 14°C) for Receival.	
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirement of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply with the FSANZ Food Standards Code MRL's and ML's.	
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third-party audit. A copy of current certification to be forwarded to receiver.	



ТҮРЕ	N/A	VARIETY	Gold Finger
CLASS	One	NOTES	

GENERAL APPEARANCE CRIT	'ERIA
Colour	With receival colour (inner whorl) stage 4 Summer (O1 November-31 March), stage 5 Winter (O1 April-31 October); uniform colour within cartons.
Visual Appearance	With normal-bright bloom; no mixed-ripe cartons (with hard green/coloured fruit in same pack).
Sensory	Firm, not soft; nil foreign smells or tastes.
Shape	Slightly arched, with blunted butt end and intact, undamaged necks. Nil with double pulps or 'sausage shapes'.
Size	Finger length: measurement is over curvature, pulp to pulp, across the back of the Banana 150 - 170 mm Hands/clusters: Clusters - 3 to 9 fingers (ideal 5 to 9 fingers); Hand - > 7 fingers.
Maturity	Finger maturity thickness: measured at right angles to the curve of the fruit at a point one third from its flowering end. Girth $36 - 48 \text{mm}$
MAJOR DEFECTS	
Insects	With obvious live insects or other pests.
Diseases	With fungal diseases or soft rots eg. Anthracnose, black end rot, crown rot.
Physical/Pest Damage	With splits, holes, deep bruises or cuts through the peel into the pulp. With severed / broken necks.
Skin Marks / Blemishes	With excessive scattered brown spots/flecks (senescent spotting).
Temperature Injury	With dull, greyish, or blackened peel, or brown under-peel discolouration (chilling injury). With dark, water-soaked areas (freezing injury). With translucent pitting or blackening of skin, or translucent cores in fruit (heat damage).
MINOR DEFECTS	
Physical/Pest Damage	With dry brown scab (insect damage); or with scars (due to hail, bird damage) affecting areas >2 sq cm (per cluster). With reddish-brown patches (Banana rust) affecting areas >2 sq cm (per cluster). With dark sap stains affecting >4 sq cm (per cluster).
Physiological Disorder	With reddish-brown discolouration >4 sq cm (maturity bronzing) (per cluster).
Skin Marks/Blemishes	$With superficial \ bruises \ (<1mm\ deep), a brasion\ or\ rub\ damage\ (tan/brown/black)\ affecting\ >4\ sq\ cm\ (per\ cluster).$
CONSIGNMENT CRITERIA	
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per item Total minor defects (outside allowance limit) must not exceed 10% of consignment. Total major defects must not exceed 2% of consignment. Combined Total not to exceed 10%.
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet the current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg. Produce of Australia) on outer container.
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet. Refrigerated van with air bag suspension', unless otherwise approved. Pulp Temperature 13 - 15°C (Ideal 14°C) for Receival.
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirements of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply with the FSANZ Food Standards Code MRL's and ML's.
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third-party audit. A copy of current certification to be forwarded to receiver.



ТҮРЕ	N/A	VARIETY	Plantain
CLASS	One	NOTES	

Colour	With green skin; uniform colour within cartons	
Visual Appearance	With normal-bright bloom; no mixed-ripe cartons (with hard green/coloured fruit in same pack). Firm, not soft; nil foreign smells or tastes.	
Sensory Shape	Slightly arched, with blunted butt end and intact, undamaged necks. Nil with double pulps or 'sausage shapes'.	
Size	Finger length: measurement is over curvature, pulp to pulp, across the back of the Banana XL: 200 mm minimum L: 175 mm minimum Hands/clusters: In size ranges, per requirements. Clusters - 3 to 7 fingers; Hand - > 7 fingers.	
Maturity	Finger maturity thickness: measured at right angles to the curve of the fruit at a point one third from its flowering end. Girth $XL:32-42$ mm; $L:30-32$ mm	
MAJOR DEFECTS		
Insects	With obvious live insects or other pests.	
Diseases	With fungal diseases or soft rots eg. Anthracnose, black end rot, crown rot.	
Physical/Pest Damage	With splits, holes, deep bruises or cuts through the peel into the pulp. With severed / broken necks.	
Skin Marks / Blemishes	With excessive scattered brown spots/flecks (senescent spotting).	
Temperature Injury	With dull, greyish, or blackened peel, or brown under-peel discolouration (chilling injury). With dark, water-soaked areas (freezing injury). With translucent pitting or blackening of skin, or translucent cores in fruit (heat damage).	
MINOR DEFECTS		
Physical/Pest Damage	With dry brown scab (insect damage); or with scars (due to hail, bird damage) affecting areas >2 sq cm With reddish-brown patches (Banana rust) affecting areas >2 sq cm With dark sap stains affecting >4 sq cm.	
Physiological Disorder	With reddish-brown discolouration >4 sq cm (maturity bronzing).	
Skin Marks/Blemishes	With superficial bruises (<1mm deep), abrasion or rub damage (tan/brown/black) affecting >4 sq cm.	
CONSIGNMENT CRITERIA		
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per item Total minor defects (outside allowance limit must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%.	
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet the current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg. Produce of Australia) on outer container.	
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.	
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 13 - 15°C (ideal 14°C) for Receival.	
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirement of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply with the FSANZ Food Standards Code MRL's and ML's.	
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third-party audit. A copy of current certification to be forwarded to receiver.	



ТҮРЕ	N/A	VARIETY	Red Dacca
CLASS	One	NOTES	

Colour	With purple red coloured skin; uniform colour within cartons	
Visual Appearance	With normal-bright bloom; no mixed-ripe cartons (with hard green/coloured fruit in same pack).	
Sensory	Firm, not soft; nil foreign smells or tastes.	
Shape	Slightly arched, with blunted butt end and intact, undamaged necks. Nil with double pulps or 'sausage shapes'.	
Size	Finger length: measurement is over curvature, pulp to pulp, across the back of the Banana XL: 200 mm minimum; L: 175 mm minimum Hands/clusters: In size ranges, per requirements. Clusters - 3 to 7 fingers; Hand - > 7 fingers.	
Maturity	Finger maturity thickness: measured at right angles to the curve of the fruit at a point one third from its flowering end. Girth XL: $32 - 42 \text{mm} \text{L}: 30 - 32 \text{mm}$	
MAJOR DEFECTS		
Insects	With obvious live insects or other pests.	
Diseases	With fungal diseases or soft rots eg. Anthracnose, black end rot, crown rot.	
Physical/Pest Damage	With splits, holes, deep bruises or cuts through the peel into the pulp. With severed / broken necks.	
Skin Marks / Blemishes	With excessive scattered brown spots/flecks (senescent spotting).	
Temperature Injury	With dull, greyish, or blackened peel, or brown under-peel discolouration (chilling injury). With dark, water-soaked areas (freezing injury). With translucent pitting or blackening of skin, or translucent cores in fruit (heat damage).	
MINOR DEFECTS		
Physical/Pest Damage	With dry brown scab (insect damage); or with scars (due to hail, bird damage) affecting areas >2 sq cm With reddish-brown patches (Banana rust) affecting areas >2 sq cm With dark sap stains affecting >4 sq cm	
Physiological Disorder	With reddish-brown discolouration >4 sq cm (maturity bronzing).	
Skin Marks/Blemishes	With superficial bruises (<1mm deep), abrasion or rub damage (tan/brown/black) affecting >4 sq cm.	
CONSIGNMENT CRITERIA		
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per item Total minor defects (outside allowance limit must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%.	
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet th current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg. Produce of Australia) on outer container.	
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.	
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 13 - 15°C (ideal 14°C) for Receival.	
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirement of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply with the FSANZ Food Standards Code MRL's and ML's.	
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third-party audit. A copy of current certification to be forwarded to receiver.	



ТҮРЕ	Ripened : 1 kg Pre Pack Cavendish	VARIETY	Hybrid
CLASS	One	NOTES	

GENERAL APPEARANCE CRIT	ERIA
Colour	Bananas at stage 3.5 - 4 (Inner Whorl), uniform colour within pack.
Visual Appearance	With normal-bright bloom.
Sensory	Firm, not soft; starchy flesh; nil foreign smells or tastes.
Shape	Slightly arched, with blunted butt end and intact, undamaged necks. Nil with double pulps or 'sausage shapes'.
Size	Finger length: 160 - 220 mm (measurement is over curvature, pulp to pulp, across the back of the Banana).
Maturity	Finger maturity thickness: measured at right angles to the curve of the fruit at a point one third from its flowering end. Girth $30 - 40 \text{ mm}$
MAJOR DEFECTS	
Insects	With obvious live insects or other pests.
Diseases	With fungal diseases or soft rots eg. Anthracnose, black end rot, crown rot.
Physical/Pest Damage	With splits, holes, deep bruises or cuts through the peel into the pulp. With severed / broken necks.
Skin Marks / Blemishes	With excessive scattered brown spots/flecks (senescent spotting).
Temperature Injury	With dull, greyish, or blackened peel, or brown under-peel discolouration (chilling injury). With dark, water-soaked areas (freezing injury). With translucent pitting or blackening of skin, or translucent cores in fruit (heat damage).
MINOR DEFECTS	
Physical/Pest Damage	With dry brown scab (insect damage); or with scars (due to hail, bird damage) affecting areas >2 sq cm (per cluster). With reddish-brown patches (Banana rust) affecting areas >2 sq cm (per cluster). With dark sap stains affecting >4 sq cm (per cluster).
Physiological Disorder	With reddish-brown discolouration (maturity bronzing) affecting >4 sq cm (per cluster).
Skin Marks/Blemishes	$With superficial \ bruises \ (<1mm\ deep), a brasion\ or\ rub\ damage\ (tan/brown/black)\ affecting\ >4\ sq\ cm\ (per\ cluster).$
CONSIGNMENT CRITERIA	
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per item Total minor defects (outside allowance limit) must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%.
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet the current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg. Produce of Australia) on outer container.
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet. Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 13 - 15°C (Ideal 14°C) for Receival.
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirements of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply with the FSANZ Food Standards Code MRL's and ML's.
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third-party audit. A copy of current certification to be forwarded to receiver.



ТҮРЕ	Ripened	VARIETY	Lady Finger
CLASS	One	NOTES	

GENERAL APPEARANCE CRIT	ERIA
Colour	With receival colour (inner whorl) stage 4 Summer (O1 November-31 March), stage 5 Winter (O1 April-31 October); uniform colour within cartons.
Visual Appearance	With normal-bright bloom; no mixed-ripe cartons (nil hard green/coloured fruit in same pack).
Sensory	Firm, not soft; nil foreign smells or tastes.
Shape	Slightly arched, with blunted butt end and intact, undamaged necks. Nil with double pulps or 'sausage shapes'.
Size	Finger length: measurement is over curvature, pulp to pulp, across the back of the Banana X Large: 140 - 200mm; Large: 120 - 140mm Hands/Clusters: Clusters - 3 to 9 fingers (ideal 5 to 9 fingers); Hands - >7 fingers.
Maturity	Finger maturity thickness: measured at right angles to the curve of the fruit at a point one third from its flowering end. Girth X Large: $32 - 40$ mm; Large: $30 - 36$ mm
MAJOR DEFECTS	
Insects	With obvious live insects or other pests.
Diseases	With fungal diseases or soft rots eg. Anthracnose, black end rot, crown rot.
Physical/Pest Damage	With splits, holes, deep bruises or cuts through the peel into the pulp. With severed / broken necks.
Skin Marks / Blemishes	With excessive scattered brown spots/flecks (senescent spotting) affect
Temperature Injury	With dull, greyish, or blackened peel, or brown under-peel discolouration (chilling injury). With dark, water-soaked areas (freezing injury). With translucent pitting or blackening of skin, or translucent cores in fruit (heat damage).
MINOR DEFECTS	
Physical/Pest Damage	With dry brown scab (insect damage); or with scars (due to hail, bird damage) affecting areas >2 sq cm (per cluster). With reddish-brown blemishes (Banana rust) affecting areas >2 sq cm (per cluster). With dark sap stains affecting >4 sq cm (per cluster).
Physiological Disorder	With reddish-brown discolouration >4 sq cm (maturity bronzing) (per cluster).
Skin Marks/Blemishes	With superficial bruises (<1mm deep), abrasion or rub damage (tan/brown/black) affecting >4 sq cm (per cluster).
CONSIGNMENT CRITERIA	
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per item Total minor defects (outside allowance limit) must not exceed 10% of consignment. Total major defects must not exceed 2% of consignment. Combined Total not to exceed 10%.
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet the current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Countryof Origin (eg. Produce of Australia) on outer container.
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet. Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 13 - 15°C (Ideal 14°C) for Receival.
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirements of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply with the FSANZ Food Standards Code MRL's and ML's.
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third-party audit. A copy of current certification to be forwarded to receiver.



ТҮРЕ	Ripened	VARIETY	Cavendish Hybrid
CLASS	One	NOTES	

Colour	With receival colour (inner whorl) stage 4.0 Summer (01November-31 March), stage 5.0 Winter (01 April-31		
Visual Appearance	October); uniform colour within cartons. With normal-bright bloom.		
Sensory	Firm, not soft; nil foreign smells or tastes.		
Shape	Slightly arched, with blunted butt end and intact, undamaged necks. Nil with double pulps or 'sausage shapes'.		
Size	Finger length: measurement is over curvature, pulp to pulp, across the back of the Banana X Large: 220 - 260 mn Large: 200 - 220 mm Clusters - 3 to 9 fingers (ideal 5 to 9 fingers).		
Maturity	Finger maturity thickness: measured at right angles to the curve of the fruit at a point one third from its flowering end. Girth 30 - 40 mm.		
MAJOR DEFECTS			
Insects	With obvious live insects or other pests.		
Diseases	With fungal diseases or soft rots eg. Anthracnose, black end rot, crown rot.		
Physical/Pest Damage	With splits, holes, deep bruises or cuts through the peel into the pulp. With severed / broken necks.		
Skin Marks / Blemishes	With excessive scattered brown spots/flecks (senescent spotting)		
Temperature Injury	With dull, greyish, or blackened peel, or brown under-peel discolouration (chilling injury). With dark, water-soaked areas (freezing injury). With translucent pitting or blackening of skin, or translucent cores in fruit (heat damage).		
MINOR DEFECTS			
Physical/Pest Damage	With dry brown scab (insect damage); or with scars (due to hail, bird damage) affecting areas > 2 sq cm (per cluster). With reddish-brown blemishes (Banana rust) affecting areas > 2 sq cm (per cluster). With dark sap stains affecting > 4 sq cm (per cluster).		
Physiological Disorder	With reddish-brown discolouration > 4 sq cm (maturity bronzing) (per cluster).		
Skin Marks/Blemishes	$With superficial \ bruises \ (< 1 mm \ deep), a brasion \ or \ rub \ damage \ (tan/brown/black) \ affecting \ > 4 \ sq \ cm \ (per \ cluster).$		
CONSIGNMENT CRITERIA			
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per item Total minor defects (outside allowance limit must not exceed 10% of consignment. Total major defects must not exceed 2 % of consignment. Combined Total not to exceed 10%.		
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet th current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg. Produce of Australia) on outer container.		
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.		
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 13 - 15°C (14°C Ideal) for Receival.		
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirement of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply with the FSANZ Food Standards Code MRL's and ML's.		
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third-party audit. A copy of current certification to be forwarded to receiver.		

^{*}Specifications reviewable: e.g. to account for specific regional effects or adverse seasonal impacts on quality or early or late seasonal variances as agreed and communicated formally in writing.



ТҮРЕ	Ripened	VARIETY	Red Tip
CLASS	One	NOTES	

GENERAL APPEARANCE CRIT	TERIA		
Colour	With receival colour (inner whorl) stage 4 Summer (O1 November-31 March), stage 5 Winter (O1 April-31 October); uniform colour within cartons.		
Visual Appearance	With normal-bright bloom; no mixed-ripe cartons (nil hard green/coloured fruit in same pack).		
Sensory	Firm, not soft; nil foreign smells or tastes.		
Shape	Slightly arched, with blunted butt end and intact, undamaged necks. Nil with double pulps or 'sausage shapes'. With red food grade wax on flower end.		
Size	Finger length: measurement is over curvature, pulp to pulp, across the back of the Banana X Large: 210 - 260mm Hands/Clusters: Clusters - 3 to 9 fingers (ideal 5 to 9 fingers); Hands - >7 fingers.		
Maturity	Finger maturity thickness: measured at right angles to the curve of the fruit at a point one third from its flowering end. Girth X Large: 32 - 40mm; Large: 30 - 36mm		
MAJOR DEFECTS			
Insects	With obvious live insects or other pests.		
Diseases	With fungal diseases or soft rots eg. Anthracnose, black end rot, crown rot.		
Physical/Pest Damage	With splits, holes, deep bruises or cuts through the peel into the pulp. With severed / broken necks.		
Skin Marks / Blemishes	With excessive scattered brown spots/flecks (senescent spotting) affect		
Temperature Injury	With dull, greyish, or blackened peel, or brown under-peel discolouration (chilling injury). With dark, water-soaked areas (freezing injury). With translucent pitting or blackening of skin, or translucent cores in fruit (heat damage).		
MINOR DEFECTS			
Physical/Pest Damage	With dry brown scab (insect damage); or with scars (due to hail, bird damage) affecting areas >4 sq cm (per cluster). With reddish-brown blemishes (Banana rust) affecting areas >4 sq cm (per cluster). With dark sap stains affecting >4 sq cm (per cluster).		
Physiological Disorder	With reddish-brown discolouration >4 sq cm (maturity bronzing) (per cluster).		
Skin Marks/Blemishes	With superficial bruises (<1mm deep), abrasion or rub damage (tan/brown/black) affecting >4 sq cm (per cluster).		
CONSIGNMENT CRITERIA			
Tolerance Per Consignment	Total minor defects (within allowance limit) to be < 2 defects per item Total minor defects (outside allowance limit) must not exceed 10% of consignment. Total major defects must not exceed 2% of consignment. Combined Total not to exceed 10%.		
Packaging & Labelling	Packaging manufactured from new food grade materials or sanitised returnable crates. All labelling must meet the current legislative requirements. Labelling to identify grower's name/brand (plus growers name/code if via a packhouse), address, contents, class, size and/or minimum net weight. Produce to identify Country of Origin (eg. Produce of Australia) on outer container.		
Shelf Life	Produce must provide not less than 14 days clear shelf life from date of receival.		
Receival Conditions	Compliance with Quarantine Treatments (if required) for Interstate Consignment. Stacked onto a stabilised pallet. Refrigerated van with air bag suspension, unless otherwise approved. Pulp Temperature 13 - 15°C (Ideal 14°C) for Receival.		
Chemical & Containment Residues	All chemicals used pre/postharvest must be registered and approved for use in accordance with the requirement of the APVMA regulatory system. Residues, Contaminants and Heavy Metals to comply with the FSANZ Food Standards Code MRL's and ML's.		
Food Safety Requirements	Produce is to be grown and packed under a HACCP based food safety program that is subject to an annual third-party audit. A copy of current certification to be forwarded to receiver.		

^{*}Specifications reviewable: e.g. to account for specific regional effects or adverse seasonal impacts on quality or early or late seasonal variances as agreed and communicated formally in writing.